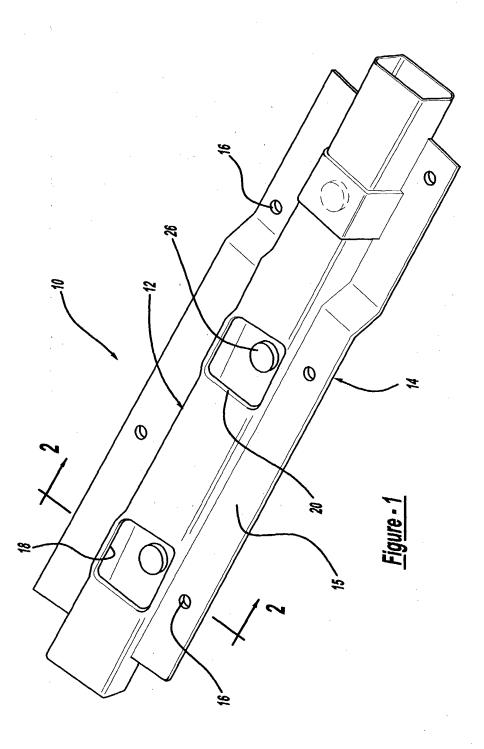
Title: METHOD OF ATTACHING PLASTIC TO A METAL SECTION AND PART MADE THEREBY

Inventor: James E. STAARGAARD, et al Attorney Docket No.: GVC.00001US Filed: July 25, 2003

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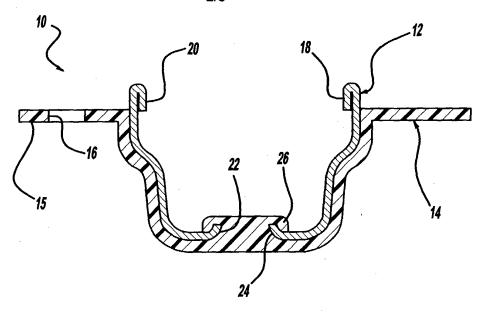


Figure - 2

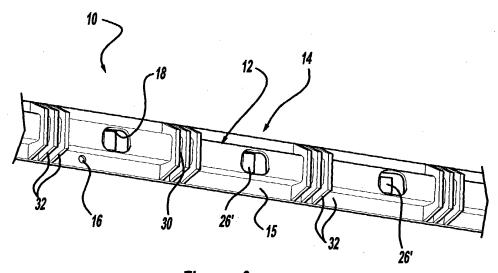


Figure - 3

Title: METHOD OF ATTACHING PLASTIC TO A METAL SECTION AND PART MADE THEREBY

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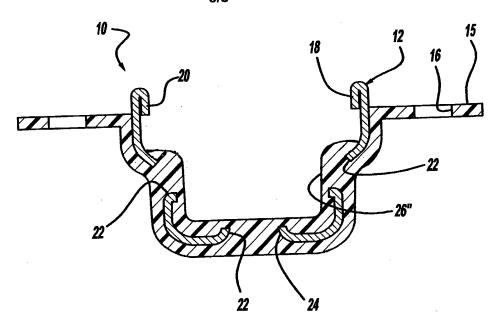


Figure - 4